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ARTICLE TYPE

Oxygen-participated Electrochemistry of New Lithium-rich Layered Oxides Li_3MRuO_5 (M = Mn, Fe)

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We describe the synthesis, crystal structure and lithium deinsertion/insertion electrochemistry of two new 10 lithium-rich layered oxides, Li₃MRuO₅ (M = Mn, Fe), related to Li₂MnO₃ and LiCoO₅. The M = Mn oxide adopts a structure related to Li₂MnO₃ (C2/m) where Li and (Li_{0.2}Mn_{0.4}Ru_{0.4}) layers alternate along the c-axis, while the M = Fe oxide adopts a near-perfect $LiCoO_2(R-3m)$ structure where Li and (Li_{0.2}Fe_{0.4}Ru_{0.4}) layers are stacked alternately. Magnetic measurements indicate for Li₃MnRuO₅ the presence of Mn^{3+} and low spin configuration for Ru^{4+} where the itinerant electrons are occupying a π^* -15 band. The onset of a net maximum in the χ vs. T plot at 9.5 K and the negative value of the Weiss constant (0) of -31.4 K indicate the presence of antiferromagnetic superexchange interactions according to different pathways. Lithium electrochemistry shows a similar behaviour for both oxides and related to the typical behaviour of Li-rich layered oxides where participation of oxide ion in the electrochemical processes is usually found. A long first charge process with capacities of 240 mAhg⁻¹ (2.3 Li/f.u.) and 144 ₂₀ mAhg⁻¹ (1.38 Li/f.u) is observed for M = Mn and M = Fe, respectively. An initial sloping region (OCV to ca. 4.1 V) is followed by a long plateau (ca. 4.3 V). Further discharge - charge cycling points to partial reversibility (ca. 160 mAhg⁻¹ and 45 mAhg⁻¹ for Mn and Fe, respectively). Nevertheless, just after a few cycles, cell failure is observed. X-ray photoelectron spectroscopy (XPS) characterisation of both pristine and electrochemically oxidized Li_3MRuO_5 reveals that in the M = Mn oxide, Mn^{3+} and Ru^{4+} are partially 25 oxidized to Mn⁴⁺ and Ru⁵⁺ in the sloping region at low voltage, while in the long plateau, O²⁻ is also oxidized. Oxygen release likely occurs which may be the origin of cells' failure on cycling. Interestingly, some other Li-rich layered oxides have been reported to cycle acceptably even with the participation of O^{2} ligand in the reversible redox processes. In the M = Fe oxide, the oxidation process appears to affect only to Ru (4+ to 5+ in the sloping region) and O²- (plateau) while Fe seems to retain its 3+ state.

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Introduction

There is a great interest to develop new cathode materials for Liion batteries based on layered oxides related to LiCoO2 and Li₂MnO₃. 1, 2 We have recently explored two series of rock salt 35 related oxides, 3, 4 Li₃M₂RuO₆ and Li₃MRuO₅ (M = Co, Ni), towards lithium deinsertion/insertion electrochemistry, of which the latter showed attractive specific capacities (ca. 200 mAhg⁻¹). The promising discharge capacities of the Li₃MRuO₅ (M = Co, Ni) presumably arise from (1) the lithium-rich layered rock salt 40 structure similar to $Li(Li_{0.17}Ni_{0.25}Mn_{0.58})O_2$ 5 , (2) the redox characteristics of Co/Ru and Ni/Ru in these materials.3 and (3) the participation of the oxide ions, O²-, in the electrochemical

processes. In view of the foregoing, we considered relevant to investigate other Li₃MRuO₅ compositions for M = Mn, Fe and 45 Cu. Herein we report the synthesis, structural and magnetic characterization and lithium deinsertion-insertion electrochemistry of these materials. We also report XPS characterisation of pristine and lithium-deinserted Li₃MRuO₅ (M = Mn, Fe). Finally, we compare the present results and those 50 earlier reported on Li₃MRuO₅ (M = Co, Ni) ³ and other Li-rich layered materials to draw a general conclusion. In the case of Li₃MRuO₅ the participation of oxide ions in the redox process seems to influence the electrochemical properties as expected by the presence of Li in the transition metal (TM) layer. However, 55 for this particular compound lower reversibility, probably due to

enhanced oxygen loss, drive to cell failure on cycling in spite of the attractive high capacity developed in the first cycles.

Experimental

Synthesis

 5 We attempted to prepare Li $_3MRuO_5$ for M = Mn, Fe and Cu by the ceramic route involving solid state reaction of stoichiometric mixtures of Li $_2CO_3$, MC $_2O_4\cdot 2H_2O$ (M = Mn, Fe)/CuO and RuO $_2$ (pre-dried overnight at 125 $^{\rm o}$ C). While we succeeded in preparing a single-phase LiCoO $_2$ -like Li $_3$ FeRuO $_5$ by this method, we could

not prepare the analogous Mn compound. However the Mn analogue was successfully prepared by the following method: first, Li₃RuO₄ precursor was prepared by reacting stoichiometric quantities of Li₂CO₃ and RuO₂.⁶ In the second step, Li₃RuO₄ was stoichiometrically mixed with MnC₂O₄.2H₂O and the mixture was reacted at 1250 °C to obtain Li₃MnRuO₅ as single phase. The exact synthesis conditions are summarized in Table 1. Finally, a Cu analogue but with a more complex structure (see later) was synthesized.

Table 1. Conditions for the synthesis of Li_3MRuO_5 (M = Mn, Fe, Cu).

Composition	Starting materials	Synthesis conditions (°C, h) ^a	Result
Li ₃ MnRuO ₅	$Li_2CO_3 + MnC_2O_4.2H_2O + RuO_2$	900, 12; 925, 12	$\text{Li}_2\text{MnO}_3 + \text{RuO}_2$
Li_3MnRuO_5	$Li_3RuO_4 + MnC_2O_4 \cdot 2H_2O$	900, 12; 1250, 24 (pellet), (*R)	Li_3MnRuO_5
Li ₃ FeRuO ₅	$Li_2CO_3 + FeC_2O_4 \cdot 2H_2O + RuO_2$	900, 12; 925, 12 (*R)	$\text{Li}_3\text{FeRuO}_5$
Li ₃ CuRuO ₅	$Li_2CO_3 + CuO + RuO_2$	900, 12; 925, 12 (*R)	Li₃CuRuO₅

^a*R indicates repeated heating with intermittent grinding at these conditions until the formation of the single phase Footnote text.

25 Structural characterisation

Formation of single phase products and their crystal structures were studied by means of powder X-ray diffraction (PXRD). PXRD patterns were recorded with a PANalytical X'Pert diffractometer operated at 40 kV and 30 mA using Ni-filtered Cu ³⁰ Kα radiation. For Rietveld refinement, the data were collected in the 2θ range 5 - 90° with a step size of 0.02° and step duration of 50 s. Rietveld refinements of the structures were carried out employing the program GSAS. A sixth order Chebychev polynomial for the background, zero, LP factor, scale, pseudo-³⁵ Voigt profile function (U, V, W and X), lattice parameters, atomic coordinates and B_{iso} (total 23 parameters) were used in the refinement. Thermal parameters were constrained to be the same for atoms occupying the same site. PXRD patterns were simulated using the program POWDERCELL.⁸

40 Magnetic characterisation

Magnetic susceptibility measurements were performed in a Quantum Design XL Squid magnetometer in the temperature range 2-300 K at 5 mT. The magnetic susceptibility data were collected after cooling the sample from room temperature to 2 K in a zero field (ZFC) and after cooling in the measuring field (FC). Magnetization was measured at different temperatures in magnetic field strengths up to 5 T.

Electrochemical studies

Electrochemical characterisation of Li₃MRuO₅ (M = Mn and Fe) was carried out by galvanostatic and potentiostatic methods on

two electrode cells using a VMP3 system (BioLogic). Positive electrodes were prepared by mixing the corresponding active material, Li₃MRuO₅, with Super S carbon black (Cabot Corp.) and a binder (Kynarflex, Elf Atochem) in 85:10:5 weight ratio, 55 respectively. Pellets of 8 mm diameter, having ≈17 mg of active material, were obtained by uniaxial pressing and drying at 80°C for overnight. Coin-type cells (CR2032) were assembled in an argon-filled glove box. A lithium disk was used as the negative electrode, 1M LiPF₆ in a 50:50 mixture of ethylene carbonate 60 (EC): dimethyl carbonate (DMC) (LP30, Basf) as the electrolyte and a disk of glass-fiber paper (Whatman) as the separator. Galvanostatic cycling properties were evaluated at constant current (≈C/20 rate, being 20 the necessary hours to insert 1 Li/ formula unit -f.u., hereafter-) in the 3.0 - 4.5 V potential range 65 and at room temperature. Stepped-potential chronoamperometry (CA) experiments were performed in the same potential range by applying 10 mV every hour. Synthesis of electrochemically deinserted Li3-xMRuO5 samples

X-ray photoelectron spectroscopy (XPS) characterisation

order to achieve equilibrium conditions.

was accomplished by pontentiostatic charge up to selected

selected potentials until the current fell below 5 x 10⁻⁴ mA in

70 potentials (see below) of lithium cells. Cells were kept at the

XPS measurements of the pristine materials and $_{75}$ electrochemically oxidized samples, Li₃MnRuO₅ (4.15 and 4.50 V) and Li₃FeRuO₅ (3.80 and 4.50 V) were carried out with Kratos Axis Ultra DLD Spectrometer, using a focused monochromatised Al-K_{α} radiation (1486.708 eV). The pressure inside the chamber was kept around 5 \times 10⁻⁹ mbar during the

measurements. The peak positions of all the spectra were corrected to the C1s core level peak at 284.6 eV. Core peaks were analyzed using non-linear Shirley-type background. The positions of the peaks and area under the curves were optimized by a 5 weighted least-squares fitting method employing XPSpeak41 software.

Results and Discussion

Structural characterisation

The PXRD patterns of Li₃MRuO₅ (M = Mn, Fe and Cu) are 10 presented in Fig. 1. The PXRD patterns of M = Mn and Fe indicate the formation of single phase rock salt related structures of Li₂MnO₃ and LiCoO₂ type, respectively. ^{9, 10} The PXRD pattern of Li₃CuRuO₅ also shows a LiCoO₂/Li₂MnO₃ rock salt related structure, but we could not index the pattern in either of the above 15 mentioned model oxides.

Considering the similarity of PXRD pattern of Li₃MnRuO₅ with Li₂MnO₃, we could refine the crystal structure of Li₃MnRuO₅ on the basis of the monoclinic Li₂MnO₃ (C2/m) model. The refined atomic coordinates and isotropic temperature factors are 20 presented in Table 2, the bond lengths in Table 3 while the final Rietveld profile fit is shown in Figure 2.

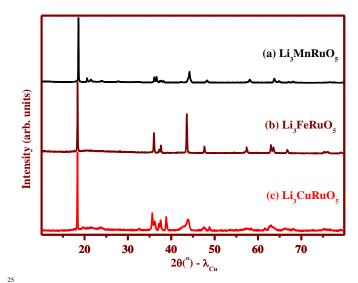


Fig. 1 PXRD patterns of Li_3MRuO_5 : (a) M = Mn; (b) M = Fe; (c) M = Cu

Table 2. Atomic coordinates and isotropic displacement parameters (U_{iso}) for Li₃MnRuO₅. Space group C2/m, a = 5.063(1) Å, b = 8.639(1) Å, c = 5.088 (1) Å, $\beta = 109.41(1)^{\circ}$

Atom	site	X	У	Z	U_{iso}	Occupancy
Li	2(b)	0	0.5	0	0.019(2)	0.585(4)
Mn	2(b)	0	0.5	0	0.019(2)	0.208(4)
Ru	2(b)	0	0.5	0	0.019(2)	0.208(4)
Li	2(c)	0	0	0.5	0.131(2)	1.0
Li	4(h)	0	0.319(1)	0.5	0.085(1)	0.959(2)
Mn	4(h)	0	0.319(1)	0.5	0.085(1)	0.021(2)
Ru	4(h)	0	0.319(1)	0.5	0.085(1)	0.021(2)
Li	4(g)	0	0.168(2)	0	0.038(1)	0.050(9)
Mn	4(g)	0	0.168(2)	0	0.038(1)	0.476(9)
Ru	4(g)	0	0.168(2)	0	0.038(1)	0.476(9)
О	4(i)	0.224(1)	0	0.225(1)	0.039(1)	1.0
O	8(j)	0.253(1)	0.325(1)	0.228(1)	0.028(1)	1.0

Reliability Factors: Rp = 6.97%, Rwp = 9.79%, Rf2 = 10.70%, $\chi 2 = 2.13$

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Table 3 Bond distances (Å) for Li₃MnRuO₅

	Bond length / Å	BVS
Li/Mn/Ru(2b) - O(4i)	2.080(1)×2	Li: 1.16 ; Mn: 2.57; Ru: 3.14
- O(8j)	2.071(2)×4	
Li(2c) - O(4i)	2.074(4)×2	Li: 1.02
-O(8j)	2.151(3)×4	
Li/Mn/Ru(4h)- O(8j)	1.968(1)×2	Li: 1.16; Mn: 2.57; Ru: 3.14
- O(8j)	2.178(1)×2	
- O(4i)	2.248(1)×2	
Li/Mn/Ru(4g) - O(4i)	1.963(1)×2	Li: 1.57; Mn: 3.48; Ru: 4.25
- O(8j)	1.953(1)×2	
- O(8j)	1.968(1)×2	

^a Footnote text.

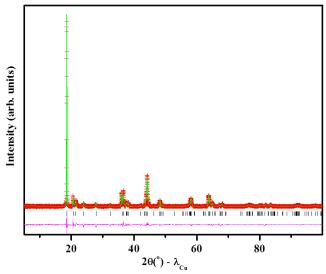


Fig. 2 Caption Rietveld refinement of the structure of Li₃MnRuO₅ from PXRD data on the basis of Li₂MnO₃ model. Observed (+), calculated (-) and difference (bottom) profiles are shown. The vertical bars indicate positions of the Bragg reflections

In the Li₂MnO₃ structure (shown in Fig. 3) there are three 10 different Li positions, namely Li_{2b}, Li_{2c} and Li_{4h} (the subscripts represent corresponding Wyckoff sites) and a Mn position (Mn_{4g}). Out of the three different lithium atoms, Li_{2c} and Li_{4h} along with oxygen build the sheets of LiO₆ octahedra, while Li_{2b} and Mn_{4g} contribute for the sheets of Li_{0.33}Mn_{0.67}O₆ octahedra 15 (sometime referred as LiMn₂ layer).

These two sheets of octahedra are stacked alternately along the crystallographic c-direction of Li₂MnO₃. Our refinement for Li₃MnRuO₅ indicates that Li_{2c} and Li_{4h} positions of Li₂MnO₃ are mainly occupied by lithium, with a small amount (~4%) of 20 mixing of transition metal ions at the 4h site (see Table 2). On the other hand the Li_{2b} position of Li₂MnO₃ in the LiMn₂ layer is partially occupied by both lithium and transition metal atoms (Mn and Ru) with a ~58% occupancy of lithium (ideally 60%) and a ~42%, (ideally 40%) by the transition metal atoms, Mn and Ru, $_{\rm 25}$ to the same extent. The $Mn_{\rm 4g}$ site of $Li_{\rm 2}MnO_{\rm 3}$ is mainly occupied by an equal percentage of the transition metals (Mn and Ru), ~48% each, and a small percentage, ~5%, by lithium. If we ignore the slight admixture of atoms, we could write the structure of Li₃MnRuO₅ as Li[Li_{0.2}Mn_{0.4}Ru_{0.4}]O₂ which compares with the 30 Li[Li_{0.33}Mn_{0.67}]O₂ model of Li₂MnO₃. Accordingly, the LiO₆ octahedral sheets are the same in both structures, but the alternating [Li_{0.33}Mn_{0.67}] sheets in Li₂MnO₃ are replaced by [Li_{0.2}Mn_{0.4}Ru_{0.4}] sheets in Li₃MnRuO₅. As compared to Li₂MnO₃, Li₃MnRuO₅ shows an increase in the cell parameter as well as in 35 the average bond lengths of Li/Mn/Ru-O₆ octahedra. The latter could reflect the larger ionic radii of Mn³⁺ (0.645 Å) and Ru⁴⁺ (0.62 Å) (the likely oxidation states as revealed by XPS results, see later) than Mn^{4+} (0.53 Å).

PXRD pattern of Li₃FeRuO₅ also showed formation of single 40 phase with a similarity to the PXRD pattern of LiCoO₂ (JCPDS 44-0145). Accordingly, we refined the PXRD data of Li₃FeRuO₅ on the basis of the $LiCoO_2$ (R-3m) structural model.¹⁰ The refinement showed an almost ideal distribution of cations with a small (~2%) mixing: $[Li_{0.98}Fe_{0.01}Ru_{0.01}]_{3a}[Li_{0.22}Fe_{0.39}Ru_{0.39}]_{3b}O_2$.

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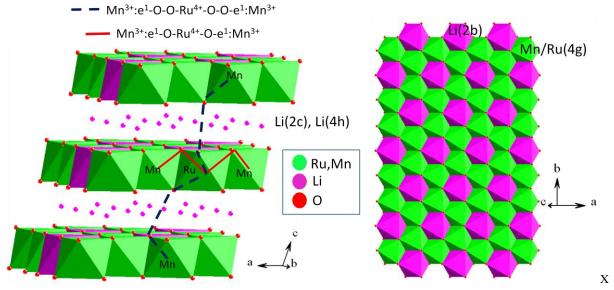


Fig. 3 Crystal structure of Li₃MnRuO₅ showing the Li₂MnO₃ type structure. (LiMn₂) layer is shown on the right. The analysis of the crystal structure of Li₃MnRuO₅, illustrating the different pathway through which superexchange interactions take place is depicted in the left hand side

5 Refined atomic coordinates and isotropic temperature factors are given in Table 4 and bond lengths in Table 5. Thus, the structure of Li₃FeRuO₅ can be written as Li[Li_{0.2}Fe_{0.4}Ru_{0.4}]O₂ if we ignore the slight admixture of atoms. The final Rietveld profile fit is shown in Fig. 4 and its crystal structure in Fig. 5. Though the $_{10}$ ionic radii of Co^{3+} (0.545 Å(ls)) and Fe $^{3+}$ (0.55 Å) are similar in octahedral environment, the presence of bigger Ru⁴⁺ (0.62 Å) and

Li+ (0.76 Å) in the mixed metal octahedral layers causes an increase in the cell parameters as well as in the average bond lengths as compared to the parent LiCoO₂. 10, 11 Both the Li(3a)–O 15 (2.128 Å) and Li/Fe/Ru(3b)-O (2.036 Å) bonds are longer than the corresponding Li(3a)-O (2.092 Å) and Co(3b)-O (1.921 Å) bonds in LiCoO₂.¹⁰

20 Table 4 Atomic coordinates and isotropic displacement parameters (U_{iso}) for Li₃FeRuO₅. Space group R-3m, a = 2.931(1) Å, c = 14.535(1) Å

Atom	site	X	y	z	$U_{\rm iso}$	Occupanc
Li	3(a)	0	0	0	0.019(2)	0.981
Fe	3(a)	0	0	0	0.011(8)	0.013(1)
Ru	3(a)	0	0	0	0.011(8)	0.006(1)
Li	3(b)	0	0	0.5	0.019(2)	0.219
Fe	3(b)	0	0	0.5	0.027(1)	0.387(1)
Ru	3(b)	0	0	0.5	0.027(1)	0.394(1)
O	6(c)	0	0	0.245(1)	0.021(1)	1.0

Reliability Factors: $R_p = 5.87$, $R_{wp} = 7.95$, $R_f^2 = 4.70$, $\chi^2 = 1.58$

Table 5 Bond distances (Å) and bond angles (°) for Li₃FeRuO₅

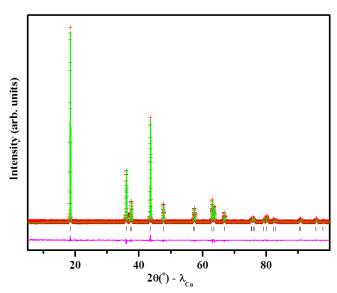
	Bond length / Å	BVS					
Li/Fe/Ru(3a) – O	2.128(4)×6	Li: 1.00 ; Fe: 2.21; Ru: 2.71					
Li/Fe/Ru(3b) - O	2.036(1)×6	Li: 1.29 ; Fe: 2.84 ; Ru: 3.48					
	Bond angle / °						
O(1) - Li/Fe/Ru(3a) - O(2)	87.06(1)						
O(1) - Li/Fe/Ru(3a) - O(3)	92.94(1)						
O(1) - Li/Fe/Ru(3b) - O(2)	92.06(1)						
O(1) - Li/Fe/Ru(3b) - O(3)	87.94(1)						

^a Footnote text.

Magnetic characterisation of pristine materials

5 Fig. 6 shows the evolution of the magnetic susceptibility with the temperature for Li₃MnRuO₅. It can be observed that the magnetic susceptibility obeys a Curie-Weiss law, $\chi = 0.40/T + 31.4$, over a wide temperature range, i.e. 300-30 K. The calculated effective magnetic moment takes the value of 4.44 µB, which is smaller 10 than the theoretical expected one, $5.62 \mu_B$, for this compound, where the oxidation states are Ru⁴⁺ with low spin configuration t⁴e⁰ and S=1; while Mn³⁺ with 3d⁴ electronic configuration in octahedral coordination shows t³e¹ with S=2. This discrepancy could be due to the low spin configuration of Ru⁴⁺; the electrons 15 are itinerant and therefore their contribution to the magnetic moment will be very weak. A similar behaviour has been reported by Goodenough et al. 12 in the study of the magnetic properties of ruthenium perovskites of composition La₂MnRuO₆ where they indicated that the π -bonding 4d electrons of the low 20 spin configuration of Ru⁴⁺ are occupying itinerant-electron states of a π^* -band. As consequence of this, the magnetic moment is mainly due to the Mn³⁺ ion. The negative value of -31.4 K of the Weiss constant is indicative of the onset of antiferromagnetic interactions. These antiferromagnetic interactions are fully 25 confirmed from the net maximum found in the magnetic susceptibility at 9.4 K, see Figure 6.

In order to establish the origin of the divergence found between ZFC (zero field cooling) and FC (field cooling) magnetic susceptibility measurements below 9.4 K, magnetization as a function of the magnetic field has been performed at 4, 8 and 50 K and the hysteresis curve was measured at 4 K (Figure 7). A linear behaviour is observed above and below the critical temperature that agrees well with the antiferromagnetic behaviour proposed for the Li₃MnRuO₅ compound, where any metamagnetic transition is not observed below 5 T. The magnetic hysteresis loop obtained at 4 K (see Figure 7) indicates the absence of spin glass behaviour that will be rise a larger values of the FC magnetization than the ZFC data as a consequence of the freezing of the induced moment by the magnetic field. The weak ferromagnetic component arises from the canting of the Ru-Mn sublattices which are antiferromagnetically ordered through the



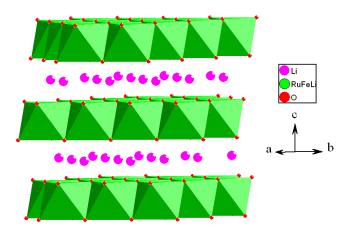
45 Fig.4 Rietveld refinement of the structure of Li₃FeRuO₅ from PXRD data on the basis of LiCoO₂ model. Observed (+), calculated (-) and difference (bottom) profiles are shown. The vertical bars indicate positions of the Bragg reflections

The analysis of the crystal structure of Li₃MnRuO₅, is very illustrative to establish the different pathways through which of these superexchange interactions take place (see Fig. 3). In this sense, in the *ab*-plane the antiferromagnetic superexchange interactions within the Ru-Mn layers following the pathway 55 Mn³⁺:e¹-O-Ru⁴⁺-O-e¹:Mn³⁺ should be stronger than the weak ferromagnetic ones expected for the Mn³+:e¹-O- e⁰:Ru⁴⁺ because of π-itinerant electrons of the Ru⁴⁺. Along the *c*-axis the pathway of the type Mn³⁺:e¹-O-O-Ru⁴⁺-O-O-e¹:Mn³⁺ yields weak antiferromagnetic superexchange interactions. Both the low values of the Weiss constant and the estimated Neel temperature which are -33.4 K and 9.4 K, respectively, agree well with the weakness of these antiferromagnetic interactions that take place through the pathways mentioned above.

In the case of the $\text{Li}_3\text{FeRuO}_5$ the magnetic susceptibility (not 65 shown) exhibits a broad maximum around 300~K and a

superexchange pathways describe below.

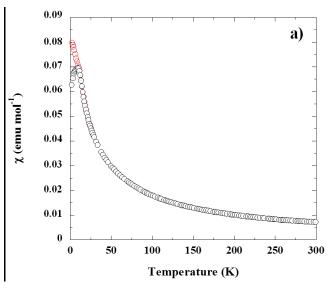
pronounced irreversibility between the FC and ZFC susceptibility data that could be due to the presence of a ferromagnetic component arising from some iron oxide impurity not detected from XRD data. However, at low temperature the onset of a net 5 maximum at 20 K was observed, which as in the case of the analogous manganese compound could be due to the presence of weak antiferromagnetic interactions.



 $\label{eq:Fig.5} \textbf{Fig. 5} \ \text{Crystal structure of} \ Li_3 \text{FeRuO}_5. \ \text{For clarity,} \ LiO_6 \ \text{octahedra} \ \text{are} \\ \text{omitted}$

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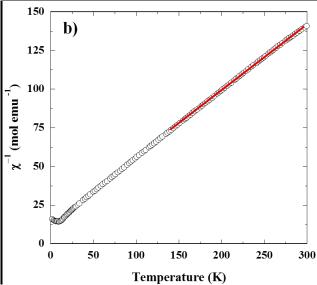
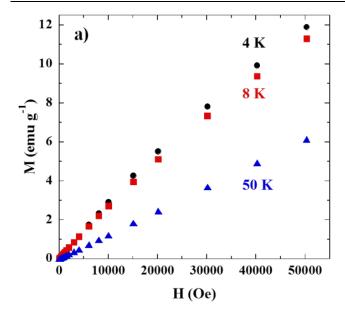


Fig. 6 a) Field cooling (red circles) and zero field cooling (black circles) magnetic susceptibility temperature dependence of $\text{Li}_3\text{MnRuO}_5$, b) χ^1 vs. T plot

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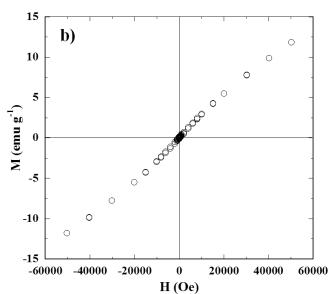


Fig. 7 a) Magnetization as a function of the magnetic field at 4, 8 and 50 K and b) the hysteresis curve measured at 4 K.

XPS of pristine materials

X-ray photoelectron spectroscopy (XPS) measurements were carried out on the pristine Li₃MRuO₅ (M = Mn and Fe) oxides to determine the oxidation states of the metal atoms. The core level Ru 3d spectra exhibits Ru 3d_{5/2} binding energies (BE) around 282.0 and 281.8 eV for Li₃MnRuO₅ and Li₃FeRuO₅, respectively (Figures 8a and 9a and Table 6). In both oxides, the oxidation state of ruthenium corresponds to Ru⁴⁺. The core level spectrum of Mn 2p_{3/2} in pristine Li₃MnRuO₅ shows a peak maximum at around 641.8 eV (Figure 8b and Table 6) which corresponds to Mn³⁺. The core level peak of Fe 2p_{3/2} of Li₃FeRuO₅ appears at around 710.3 eV (Figure 9b and Table 6) which can be attributed to Fe³⁺. On the other hand, O 1s core level spectra in the pristine samples exhibit two maxima each. The first peak (529.5 and

529.3 eV in Li₃MnRuO₅ and Li₃FeRuO₅, respectively) in each spectrum corresponds to O²⁻ anions in a crystalline network and the second one, 531.4 eV in both samples (Figures 8c and 9c and Table 6), belongs to weakly adsorbed surface oxygen species. ^{16, 17} From the results, we formulate the pristine oxides as Li₃M³⁺Ru⁴⁺O₅ (M = Mn and Fe).

Electrochemical behavior

Li₃MnRuO₅

Figure 10 shows the first two charge-discharge cycles of $\text{Li}_3\text{MnRuO}_5$ in the 3.0 to 4.5 V voltage range.

For Li₃MnRuO₅, an initial sloping region followed by a long plateau developing a total large capacity in the first charge (ca. 240 mAhg⁻¹) can be seen. The corresponding equivalent quantity of de-inserted lithium, ca. 2.3 Li/f.u., deserves attention, because it is higher than that expected for oxidation of Mn³⁺ to Mn⁴⁺ and Ru⁴⁺ to Ru⁵⁺. The general behaviour is similar to that reported for Li-rich layered Li[Li_{1-x}M_x]O₂ oxides, in particular the solid solution Li₂MnO₃-LiMO₂ (M= Ni, Co, Cr¹⁸⁻²⁸). We observed a similar electrochemical behaviour in other members of the Li₃MRuO₅ series (M= Co or Ni) as well.³ According to the structural characterisation above presented, Li₃MnRuO₅ can be expressed in fact as Li[Li_{0.2}Mn_{0.4}Ru_{0.4}]O₂ being isostructural to Li₂MnO₃.

A significant amount of lithium ions (ca. 1.0 Li/f.u, 105 mAh/g) are de-inserted in the 3.0 - 4.25 V voltage range. According to the voltage profile in this region, it seems that more than one process are involved, both of them being ruled by solid solution formation. Considering the formula Li₃Mn³⁺Ru⁴⁺O₅, which has been proposed in view of magnetic and XPS characterization, the incomplete oxidation of both Mn³⁺ and Ru⁴⁺ to Mn⁴⁺ and Ru⁵⁺, respectively, accounts for the partial de-insertion of lithium ions in this voltage region. Interestingly, the case is different from that recently reported for the solid solution Li₂MnO₃-Li₂RuO₃ where Ru⁴⁺ and Mn⁴⁺ are present and therefore only Ru⁴⁺ is active upon oxidation in this voltage range.

The presence of the two processes in Li₃Mn³⁺Ru⁴⁺O₅ is clearly seen in the voltammogram shown in Figure 10b. In the first 60 oxidation wave, two peaks at 3.8 and 4.1 V are clearly seen. These peaks can be assigned to Ru⁴⁺/Ru⁵⁺ and Mn³⁺/Mn⁺⁴ redox pairs, respectively, taking into account previous results on very related oxides. For example, Ru4+ to Ru5+ oxidations have been found to occur at 3.6 V in the very related cases of Li₂Ru_{1-v}M_vO₃ $_{65}$ (M = Mn or Sn). $^{19, 20}$ The Mn³⁺ to Mn⁴⁺ oxidation process has been reported to occur at 4.0 V in LiMn₂O₄. ²⁹⁻³¹ Interestingly, the corresponding reduction peaks are clearly observed at 3.43 and 4.09 V. The almost negligible polarization of the high voltage peak at ca. 4 V seems to indicate that other processes may be 70 occurring in the same voltage region, probably participated by modification of the oxygen deposited species after electrolyte oxidation in the first oxidation and masking the corresponding peaks. Note that the reduction peak at 4.09 is very broad and flattened so that maximum is difficult to assign.

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Table 6 XPS data for Li₃MRuO₅, M = Mn and Fe at different oxidation stages.

Li ₃ MRuO ₅	Conditions	Ru (3d _{5/2}) (eV)	M (2p _{3/2}) (eV)
	Pristine	282.0	641.8
$\mathbf{M} = \mathbf{M}\mathbf{n}$	Oxidized up to 4.15 V	282.4	642.2
	Oxidized up to 4.50 V	282.7	643.0
	Pristine	281.8	710.3
M = Fe	Oxidized up to 3.80 V	282.9	709.2
	Oxidized up to 4.50 V	283.0	

^a Footnote text.

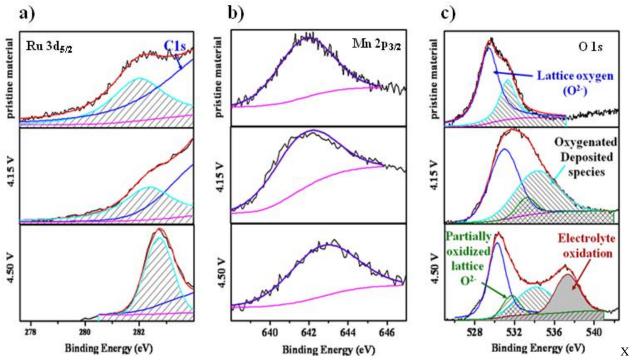


Fig. 8 Comparison of XPS data for pristine, 4.15 V and 4.50V oxidized Li₃MnRuO₅ samples. (a) Ru 3d spectra (b) Mn 2p spectra and (c) O 1s spectra.

At even higher voltage, another well differentiated region is observed between 4.25 and 4.4 V, according to voltage profile. A large plateau indicates the occurrence of a new electrochemical process which is evidenced in the voltammogram shown in Fig.

10 10b, where a high oxidative current develops an incomplete peak at high voltage.

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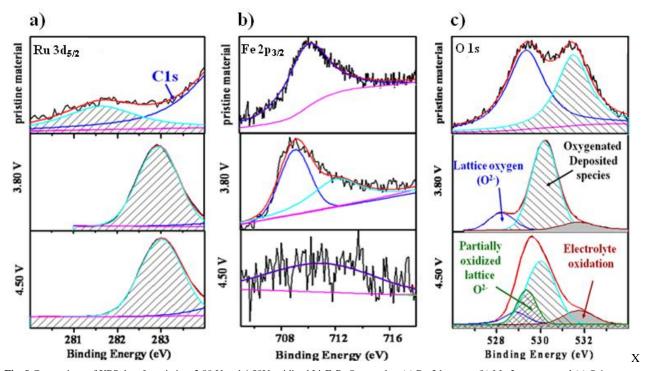


Fig. 9 Comparison of XPS data for pristine, 3.80 V and 4.50 V oxidized Li₃FeRuO₅ samples. (a) Ru 3d spectra (b) Mn 2p spectra and (c) O 1s spectra.

Much of the capacity developed during the first charge 5 corresponds to this region in which ca. 1.3 Li ions seems to be de-inserted. Such a large amount of lithium may correspond to oxidation of Mn³⁺ or Ru⁴⁺ to high valence states, 5+ and 6+, respectively. In view of the high polarizing power of these cations, related to an increasing covalency of the M-O bond, 10 another scenario involving the oxidation of lattice O²⁻ to O⁻ can be proposed. In this connection, the oxidation of the ligand, oxide ion, to O, has been reported in the closely related oxide Li₂Ru_{0.5}Mn_{0.5}O₃. ¹⁹ The participation of the ligands in the redox chemistry was even early proposed in the deep de-lithiation of ¹⁵ LiCoO₂ to CoO₂. ³² However, the oxidation of O² ligand involves oxygen evolution as a typical characteristic of lithium rich layered transition metal oxides of the solid solution Li₂MnO₃-LiMO₂ where high valent cations are formed on oxidation. ^{21, 23, 28}

20 To address the redox process involved in the deinsertion of lithium from Li₃MnRuO₅, XPS measurements were performed on both samples oxidized to two different voltages. The spectra for pristine Li₃MnRuO₅ above described and for samples charged up to 4.15 V and 4.50 V are shown in Figure 8 and Table 6. The 25 Ru 3d_{5/2} core level spectrum which shows a binding energy ~282.0 eV for pristine Li₃MnRuO₅, consistent with Ru⁴⁺, ¹³ shifts positive to 282.4 eV in sample oxidized at 4.15V (Figure 8a and Table 6). This positive shift indicates likely oxidation of Ru⁴⁺ to Ru⁵⁺ in this oxidized sample. Electrochemical data showed that

30 oxidation of Ru⁴⁺ and Mn³⁺ in the low voltage region (3-4.25 V) was not completed. Thus, we also investigated the characteristic of the Ru 3d_{5/2} core level spectrum in the sample oxidized at 4.50 V. As expected, it can be seen an additional positive shift to 282.7 eV indicative of further oxidation of Ru⁴⁺ above 4.15 V. 35 The situation is similar regarding Mn; the core level spectrum of Mn 2p_{3/2} in the pristine Li₃MnRuO₅ shows a peak maximum around 641.8 eV, which corresponds to Mn3+ (Figure 8b and Table 6). 14 When the Li₃MnRuO₅ electrode is charged up to 4.15 V, the Mn 2p_{3/2} binding energy shifts positive to 642.2 eV and 40 later to 643.0 eV at 4.50 V, suggesting an oxidation of Mn³⁺ to Mn⁴⁺ (Figure 8b and Table 4). 14 Pristine Li₃MnRuO₅ shows two peaks for O 1s, first one at 529.5 eV (lattice oxide ion, O2-) and 531.4 eV (weakly adsorbed surface species). 16, 33 In the charged materials, the intensity and the area under the peak at ~531.4 eV 45 increases. A new feature at ~537.3 eV appears, which likely corresponds to electrolyte oxidation. 17, 33 In the 4.50 V oxidized material, a new component around 531.6 eV appears and this is likely to be due to partially oxidized lattice oxide (with a lower electron density as compared to O²- in the pristine material) 50 (Figure 8c). 33 The results indicate a progressive oxidation of the transition metals to Mn4+ and Ru5+. At 4.15 V, metal oxidation has not been completed yet as expected from the electrochemical curve while partial electrolyte oxidation has started. At some point below 4.50 V, the ideal composition LiMn⁴⁺Ru⁵⁺O₅ in the 55 fully charged state is reached, while extra capacity is developed due to oxide lattice oxidation.

Now, paying attention to the discharge, it can be seen that capacity drops and voltage profile is more similar to those of the region in which oxidation of Mn and Ru occurs though a high voltage contribution is observed. Second charge parallels the 5 voltage profile of the discharge showing the reversibility onwards.

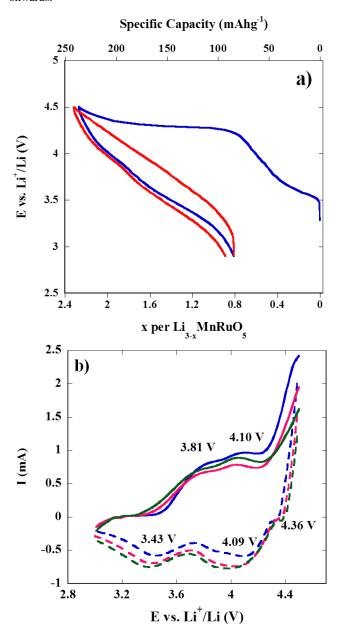


Fig. 10 a) Typical voltage-composition/capacity plot showing first (blue) and second (red) charge-discharge cycles of cell bearing Li₃MnRuO₅ as the active material. b) Stepped-potential chronoamperometry plot of Li₃MnRuO₅ electrode (10 mV/h). Oxidation and corresponding reduction cycles are plotted in continuous and dashed line, respectively.

15 Thus, we note that the reversible capacity (ca. 160 mAhg⁻¹, 1.55 Li p.f.u.) observed after the first charge is not only due to Mn⁴⁺ and Ru⁵⁺ reduction/oxidation (only ca. 1.0 Li/f.u, 105 mAhg⁻¹ were ascribed to these cations on the first charge in the 3.0 - 4.25 V voltage range) but also to a reversible contribution at high voltage of the O⁻ / O²⁻ *redox* couple. The voltammogram shown in Fig. 10b shows that after the first oxidative wave, the high

current observed at high voltage ascribed to the O⁻ / O²⁻ *redox* couple, decreases considerably while in the reductive wave, the oxide ion related process is observed as a peak of current at 4.36 ²⁵ V that keeps the same current in the three cycles shown.

However, it seems clear from the voltage profile that the two phase transformation taking place during the long plateau of the first charge is not reversible. This can be due to a significant irreversible loss of oxygen that is associated with oxygen vacancies and structural reorganization as it has been proved in the case of $\text{Li}_2\text{Ru}_{1\text{-y}}\text{Sn}_y\text{O}_3$. In the latter, oxygen evolution is partially inhibited by the presence of Sn facilitating the condensation of O^- to $\text{O}_2^{2\text{-}}$ and hence favouring reversibility. 20

35 Li₃FeRuO₅

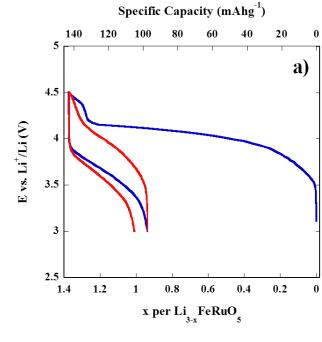
Figure 11a shows the first two charge-discharge cycles of Li₃MnRuO₅ in the 3.0 to 4.5 V voltage range. The behavior resembles the one described for the Mn analog inasmuch as a long charge process (ca. 144 mAhg⁻¹, 1.38 Li/f.u.), in which at least three voltage-composition regions are distinguished, is followed by a sloping reversible discharge shorter than first charge. In the beginning of the first charge, a sloping region between 3.0 and 4.0 V can be identified in the voltage-45 composition curve. The process is clearly defined at 3.7 V in the voltammogram of Fig. 11b. The potential indicates that in this voltage region Ru⁴⁺ is being oxidized.

The capacity developed in this region (ca. 50 mAhg⁻¹) is half of that in the case of Mn compound and corresponds to ca. 0.45 ⁵⁰ Li/f.u. Note that according to XPS characterisation, the pristine material can be expressed as Li₃Fe³⁺Ru⁴⁺O₅. As in the case of Li₃MnRuO₅, oxidation of Ru⁴⁺ is not completed at this stage. Besides, the second electroactive metal is now Fe³⁺ which is not expected to be oxidized at such low voltage.

55 A large capacity process occurs above 4.0 V involving a long plateau at ca. 4.2 V. Similarly to the case of Mn, we could ascribe this to the oxidation of oxide ions. The oxidative process is detected also in voltammogram shown in Fig. 11b as a broad peak at 4.26 V. Finally at ca. 4.5 V, another process is detected in 60 the voltage-composition curve (Fig. 11a). Whether it is related with the electrolyte catalyzed oxidation due to the presence of an impurity no detectable by conventional XRD remains unknown. Note that magnetic measurement detected the presence of a small amount of strongly ferromagnetic impurity. We also noted that 65 the extension and appearance of this process depends somehow on the batch. For example in the experiment shown in Fig. 11b this high voltage process is not detected. However, the oxidation of Fe³⁺ in Li₃Fe³⁺Ru⁴⁺O₅ is discarded since it is expected at much higher voltage accordingly to previous results on related materials $_{70}$ (ca. 5.1 V 34). In any case we discarded also this possibility based on XPS experiments (see below). On discharge, again similarly to the Mn case, a sloping discharge

shorter than charge and partially reversible can be seen (Fig. 11a). After first charge, the capacity is mainly due to the Ru⁵⁺/Ru⁴⁺ 75 *redox* couple, but with participation of O⁻/O²⁻ as indicated by the maxima of negative current located at 4.10 V (Fig. 11b). Thus, oxidation of O²⁻ seems to be also reversible to some extent.

On the other hand, we did not investigate oxidation of Fe $^{3+}$ at ~5 80 V, due to the instability of the electrolyte at such high voltage.



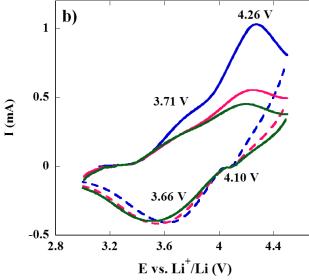


Fig. 11 a) Typical voltage-composition/capacity plot showing first (blue) 5 and second (red) charge - discharge cycles of cell bearing Li₃FeRuO₅ as the active material. b) Stepped-potential chronoamperometry plot of Li₃FeRuO₅ electrode (10 mV/h). Oxidation and corresponding reduction cycles are plotted in continuous and dashed line, respectively

10 To confirm this interpretation of the electrochemical behaviour of Li₃FeRuO₅, we recorded XPS spectra for samples charged up to 3.80 V and 4.50 V. Data are shown in Figure 9 and Table 6 together with those of pristine Li₃FeRuO₅. The core level spectrum of Ru 3d_{5/2} in Li₃FeRuO₅, shifts positive by more than 1 15 eV, from 281.8 in the pristine material to 282.9 eV, when oxidized up to 3.80 V. This shift reveals that Ru4+ is oxidized to higher oxidation states (Figure 9a and Table 6). A further, but very small, shift to 283.0 eV when oxidized at 4.50 V indicates that oxidation of Ru⁴⁺ mainly occurs below 3.8 V. Note that the

20 corresponding process was observed by electrochemical methods close to 3.6 V and that capacity indicated that oxidation of Ru4+ was not completed at 4.0 V. Fe 2p_{3/2} core spectrum, which occurs at 710.3 eV, corresponding to Fe³⁺, ¹⁵ in the pristine material shifts negative to 709.2 eV upon oxidation to 3.8 V and a weak satellite 25 appears around 712.2 eV, besides. When oxidized to 4.50 V, no clear peak is observed. Both effects could result from a modification of the oxygen ligands around iron inducing strong electronic redistributions in the Fe-O bonds. A similar explanation has been given by Sathiya et.al.¹⁷ Nevertheless, we 30 may discard oxidation of Fe-3+ below 4.5 V. The O 1s spectrum for the pristine Li₃FeRuO₅ exhibits the two well resolved characteristic features at 529.3 eV and 531.4 eV, corresponding to lattice oxide, O2-, as previously described. 16, 33 As the pristine Li₃FeRuO₅ is charged to 3.80 V, the peaks shift negative and a 35 new feature appears at around 531.7 eV due to electrolyte oxidation. 17, 33 On further oxidation to 4.50 V, a new peak around 529.4 eV comes into picture, corresponding to oxidized O²⁻ ions as in the case of Li₃MnRuO₅. ³³ The results reveal that Ru⁴⁺ is definitely getting oxidized to Ru5+ in the samples charged to 3.80 40 V though we do not have a conclusive evidence of the oxidation state of iron and oxygen in the oxidized samples. It is most likely that iron remains in the Fe³⁺ state with a reorganization of oxygen accompanying the oxygen release due to oxidation of part of oxide ions.

Cycling behavior of Li₃MRuO₅

The first charge capacity is developed through the partial oxidation of both Mn^{3+} and Ru^{4+} for M = Mn and Ru^{4+} for M = Mn50 Fe compound, followed by the partial oxidation of O²⁻ to O⁻ ions. On discharge, electrochemical characterisation suggests that the above mentioned cations are reduced as well as O at least partially. Similar partial reversible behaviour of the O^{2} - O^{2} redox couple has been previously shown in very related layered 55 compounds such as Li₂Ru_{1-y}Mn_yO₃^{19, 20} and Li₂Ru_{1-y}Sn_yO₃. ¹⁶ We also proposed a role of this redox couple in the electrochemical behavior of other members of the Li₃MRuO₅ family (M = Co and Ni) that behaves quite similarly.³ However, long cycling behaviour is found to be limited in all the Li₃MRuO₅ investigated 60 compounds. After first charge, reversibility is observed and capacity is well kept (Figure 12) but just for a few cycles The figure shows the last cycle number before electrical failure occurs as a characteristic of every cell when cycling these materials up to 4.50 V. We believe that contrarily to that observed for related 65 systems where long life cycling was achieved with the participation of a reversible anionic redox system, ¹⁹⁻²¹ in the case of the Li₃RuMO₅ series, oxygen evolution is likely not inhibited by reorganization of oxygen environments based on the formation of O_2^{2-} as in other systems. In fact, if the participation of the O_2^{2-} 70 ligand in the redox process is minimised by cycling Li₃RuMO₅ in narrower voltage range, cyclability is very much improved. Compare for example data corresponding to M = Mn cycled up to 4.15 and 4.50 V depicted in Fig. 12. At this lower cut-off voltage, the cycling is improved and cell life is longer with very good 75 capacity retention, albeit lower capacity is reached due the shortening of the voltage range.

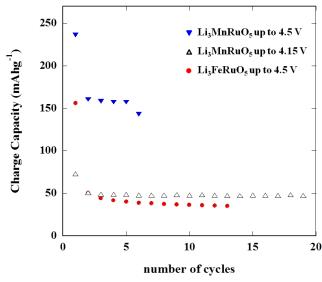


Fig 12 Charge capacity variation with cycle number for Li₃RuMO₅ (M = Mn and Fe) in the 3.0 - 4.5 V voltage range. In the case of Li₃RuMnO₅ cycling in the 3.0 and 4.15 V range is also shown

5 Conclusions

New lithium-rich layered oxides with composition Li₃MRuO₅ (M = Mn, Fe and Cu) have been synthesized for the first time. Crystal structure, magnetic properties, and lithium 10 deinsertion/insertion electrochemistry have been investigated for M=Mn and Fe. Li₃MRuO₅ is related to Li₂MnO₃ (C2/m) and LiCoO₂ (R-3m). In both structures, Li and (Li_{0.2}M_{0.4}Ru_{0.4}) layers are stacked alternately along the c-axis. Magnetic measurements indicate the presence of Mn³⁺ and low spin configuration for Ru⁴⁺ 15 in Li₃MnRuO₅, where the Ru⁴⁺ itinerant electrons are occupying a π^* -band. The onset of a net maximum in the χ vs. T plot at 9.5 K and the negative value of the Weiss constant (θ) of -31.4 K indicate the presence of antiferromagnetic superexchange interactions according to different pathways. The Fe analogue 20 oxide may have the same behaviour at low temperature since the onset of a net maximum at 20 K has been observed as in the case of the analogous manganese compound. Lithium electrochemical studies show a similar behaviour for both oxides and related to other Li-rich layered oxides in general. In both cases, a long first 25 charge is observed. The corresponding capacities (240 mAhg⁻¹, 2.3 Li/f.u. and 144 mAhg⁻¹, 1.38 Li /f.u. for M = Mn and Fe, respectively) indicate that not only the transition metals are participating in the redox chemistry. An initial sloping region (OCV ca. 4.1 V) is followed by a long plateau (ca. 4.3 V). 30 Further discharge-charge cycling points to partial reversibility (ca. 160 and 45 mAhg-1 for Mn and Fe, respectively). XPS characterisation of both the pristine and electrochemically oxidized Li_3MnRuO_5 samples reveals that Mn^{3+} and Ru^{4+} are partially oxidized to Mn⁴⁺ and Ru⁵⁺ in the sloping region at low 35 voltage, while in the long plateau O²⁻ is also oxidized to O⁻ related species. Oxygen release likely occurs and it is pointed out that this could be the origin of cells' failure on cycling. In Li₃FeRuO₅the oxidation process appears to affect only Ru⁴⁺ (sloping region) and O^{2} (plateau), while Fe seems to retain its 3+ 40 state.

Cycling life of cells is short in both cases, because, cell failure is observed just after few cycles in the 3.0-4.5 V range. It seems then that accommodation of oxidized oxygen species in Li_3MRuO_5 is neither favoured in the LiCoO_2 structure of $\text{Li}_3\text{FeRuO}_5$ nor in the Li_2MnO_3 structure of $\text{Li}_3\text{MnRuO}_5$, resulting in poor cycling behaviour. Interestingly, Li-rich layered oxides such as $\text{Li}_2\text{Ru}_{1-y}\text{Sn}_y\text{O}_3$ have been reported in the literature to cycle better even with the participation of O^{2-} ligand in the reversible redox process.

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 - † Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/b000000x/
- ‡ Footnotes should appear here. These might include comments relevant 75 to but not central to the matter under discussion, limited experimental and spectral data, and crystallographic data.
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